

1001 Trout Brook Crossing Rocky Hill, CT 06067-3910 Telephone: (860) 571-5100 FAX: (860) 571-5465

Product Description Sheet

Hi-Tack Gasket Sealant

Maintenance, Repair & Operations, November 2001

PRODUCT DESCRIPTION

Loctite® Hi-Tack Gasket Sealant is a red colored viscous liquid with a characteristic solvent odor which is a blend of elastomers and resins that is brushable and dries quickly to a highly tacky film. It is designed to seal or bond rubber, cork, felt, paper and metal gaskets. It seals threaded hose connections, waterproofs and protects electrical terminals and wiring

PRODUCT BENEFITS

- Applies easily
- Fast drying .
- Prevents seizing •
- Assures correct gasket alignment
- Color coded for uniform application
- Allows easily disassembly
- Resists most automotive and industrial fluids •

TYPICAL APPLICATIONS

- Gaskets
- Threaded connections
- Hose connections
- Weatherstripping
- Waterproofing for electrical terminals, spark plugs and wires
- Rear axle assembly
- Tubeless tire beads
- Differential assemblies
- Filter line connections
- Terminal protector

DIRECTIONS FOR USE

- Clean surfaces to remove all dirt, oil, rust, paints and 1. dried sealants. Keep surfaces dry and free from mold release agents
- 2. Using brush, apply a thin, even coat on both surfaces to be assembled.
- Allow to set until solvent has evaporated and film is dry. 3
- 4 Assemble parts. Precoat gaskets or bolts for convenience in assembling.
- 5. Remove with lacquer thinner.

PROPERTIES OF UNCURED MATERIAL

	Typical Value
Chemical Type	Elastomers and resins
Appearance	Red, tacky liquid
Odor	Acetone
Specific Gravity	0.87
Viscosity	Flow similar to SAE 30 Motor OII
Flash Point, TCC	<0°F

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

Ordering Information

Part Number	Container Size
30524	0.25 pt. Brush Can
30525	1 pt. Brush Can
30526	9 oz. Net Wt. Aerosol Spray

Storage

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8° to 28°C (46° to 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container. For specific shelf-life information, contact your local Technical Service Center.

Note

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, Loctite Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Loctite Corporation's products. Loctite Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits. The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Loctite Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

NOT FOR PRODUCT SPECIFICATIONS THE TECHNICAL DATA CONTAINED HEREIN ARE INTENDED AS REFERENCE ONLY. PLEASE CONTACT LOCTITE CORPORATION QUALITY DEPARTMENT FOR ASSISTANCE AND RECOMMENDATIONS ON SPECIFICATIONS FOR THIS PRODUCT. ROCKY HILL, CT FAX: +1 (860)-571-5473 DUBLIN, IRELAND FAX: +353-(1)-451 - 9959