

General Instructions For Sizes Below 36"

Prior to insertion

For best results, clean area to be welded with wire brush. Wipe area with a saturated cloth to remove oil, grease and other contaminants. Inside wall of pipe should always be clean and dry prior to EZ Purge[®] installation.

1. Carefully lift the EZ Purge[®] from the carton.
2. Peel one section of release liner from the outside skirt of EZ Purge[®] following direction indicated by yellow arrow.
3. Insert EZ Purge[®] into the desired location inside pipe, a recommended minimum distance of 6" – 12" (152 – 305 mm) from the root gap or distance approved by client welding engineer.
4. Align portion containing exposed sidewall of EZ Purge[®] at top of pipe by pressing the exposed portion of EZ Purge[®] against the pipe and secure in place.
5. Peel bottom portion of release liner (180°) from the outside skirt following direction indicated by yellow arrow. Press the sidewall portion of EZ Purge[®] against the pipe and secure in place. Repeat procedure on side sections. Scissor cut tape portion if required. Refer to photos in illustration section.