



3M™ Flap Disc 769F

Product Description	3M Flap Disc 769F is designed medium to high unit-pressure applications such as weld removal, scale and oxide removal, surface prep, metal dimensioning, blending, light cleaning, beveling, slag removal, and heavy deburring. The primary substrates for this product are carbon steel, stainless steel and other nickel/chromium-based alloys.
Mineral	Blend of aluminum oxide mineral and 3M-Proprietary Ceramic Precision Shaped Grain (PSG)
Construction	Grades Available: <i>(40+, 60+, 80+ and 120+)</i> Backing: Y-weight polyester Bond: Resin Bond Available Forms: Type 27 and Type 29 Hub Construction: Fiberglass (global) and non-trimmable plastic (regional)
Dimensions	4-1/2", 5", 7"
Safety	Always use appropriate PPE and follow safety precautions as instructed in the associated Product Safety Insert. Product Safety Inserts are included with shipped product and are also available on-line through 3M.com.

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