



3M™ Cubitron™ II Flap Disc 969F

Technical Data Sheet

1. **3M I.D. Number:** 969F
2. **Mineral:** Ceramic Precision Shaped Grain (PSG)
Grades Available: 40+, 60+, and 80+
3. **Backing:** Y-weight Polyester
4. **Bond:** Resin Bond
5. **Available Forms:** Type 27 and Type 29
6. **Identification:** All relevant product identification information can be found on the product label or on the box in which the product was received.
7. **Recommended (Ideal) Storage Conditions:** Temperatures 60-80° F, Relative Humidity 35-50%.
8. **Applications:** 3M™ Cubitron™ II 969F flap discs are designed for high unit pressure applications such as edge deburring, beveling and aggressive weld removal. The primary substrates for this product are carbon steel, stainless steel and other nickel/chromium-based alloys.
9. **Safety:** Always use appropriate PPE and follow safety precautions as instructed in the associated Product Safety Insert. Product Safety Inserts are included with shipped product and are also available on-line through 3M.com.

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