

Repair Parts Sheet

RC100 Series Hydraulic Cylinders RC1002, RC1006 & RC10010

| Document Number | Revision | Revision Date | Product Date Code Beginning With | |
|-----------------|----------|---------------|-------------------------------------|--|
| L4292 | Rev. D | 06/2022 | A (RC1002) E (RC1006 & 10010) | |

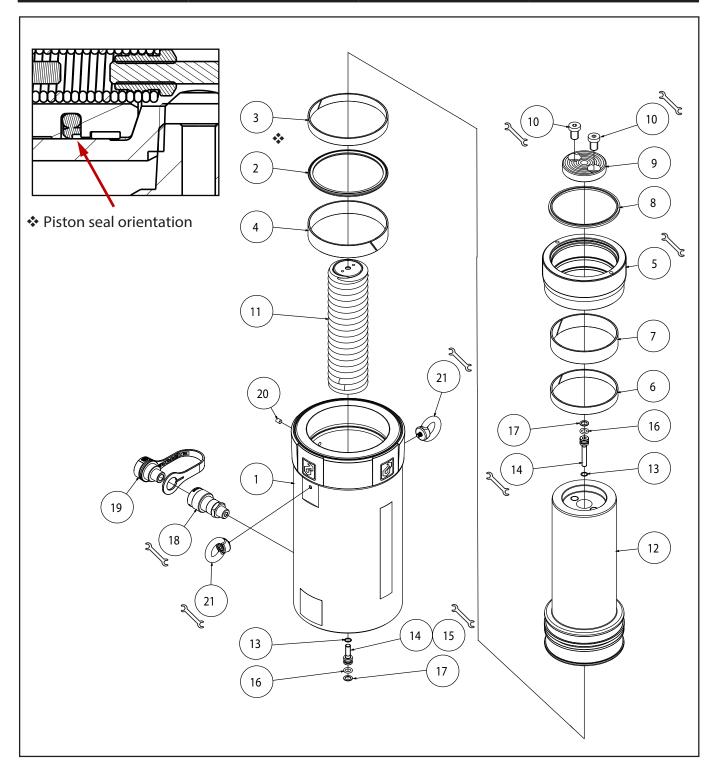


Figure 1, RC Hydraulic Cylinder, 75 Ton

| Repair Parts List, Figure 1 | | | | | | | | | |
|-----------------------------|--|-----|-----------------|-----|-----------------|-----|-----------------|--|--|
| Item | Description | Qty | RC1002 | Qty | RC1006 | Qty | RC10010 | | |
| 1 | Base | N/A | N/A | N/A | N/A | N/A | N/A | | |
| 2 | Piston Seal | 1 | A • | 1 | A • | 1 | A • | | |
| 3 | Wear Band, Plunger | 0 | N/A | 1 | A * | 1 | A * | | |
| 4 | Wear Band, Plunger | 1 | A + | 1 | A + | 1 | A + | | |
| 5 | Stop Ring | 1 | RC100044 | 1 | RC100044 | 1 | RC100044 | | |
| 6 | Wear Band, Stop Ring | 1 | * | 1 | * | 1 | * | | |
| 7 | Wear Band, Stop Ring | 1 | ▲ ▼ | 1 | ▲ ▼ | 1 | ▲ ▼ | | |
| 8 | Wiper | 1 | A X | 1 | A X | 1 | A * | | |
| 9 | Saddle | 1 | HCL50045 | 1 | HCL50045 | 1 | HCL50045 | | |
| 10 | Screw, Low Head Socket .50-13 x .75" | 2 | A | 2 | A | 2 | A | | |
| 11 | Spring Assembly | 1 | RC100NKS1 | 1 | RC100NKS2 | 1 | RC100NKS3 | | |
| 12 | Plunger | 1 | RC1002040 | 1 | RC1006040 | 1 | RC10010040 | | |
| 13 | Copper Gasket | 2 | A E | 2 | A E | 2 | A | | |
| 14 | Screw, Socket Head (thread size/ thread length) | 2 | (M8X1.25/32 mm) | 1 | (M8X1.25/45 mm) | 1 | (M8X1.25/32 mm) | | |
| 15 | Screw, Spring (thread size/ thread length) | 0 | N/A | 1 | (M8X1.25/24 mm) | 1 | (M8X1.25/32 mm) | | |
| 16 | O-Ring | 2 | A | 2 | A | 2 | A I | | |
| 17 | Backup, Split | 2 | A | 2 | A | 2 | A | | |
| 18 | Coupler | 1 | CR400 | 1 | CR400 | 1 | CR400 | | |
| 19 | Dust Cap ▲ | 1 | CD411 | 1 | CD411 | 1 | CD411 | | |
| 20 | Filter | 1 | A | 1 | A | 1 | A | | |
| 21 | Lifting Eye | 2 | DB8099667 | 1 | DB8099667 | 1 | DB8099667 | | |
| N/S | O-ring, coupler | 1 | A | 1 | A | 1 | A | | |
| N/S | Enerpac Decal | 1 | A | 1 | A | 1 | A | | |
| N/S | Warning Decal | 1 | A | 1 | A | 1 | A | | |
| N/S | Thread Protector | 1 | A | 1 | A | 1 | A | | |

Notes:

- ▲ Indicated item included in and available as a part of the Repair Kit RC100NK0⁽¹⁾
- Indicated item included in and available as a part of the Spring Assembly
- Indicated item included in and available as packs of 10 units in Seal Kit RC100NKS
- ★ Indicated item included in and available as packs of 10 units in Wear Band Kit Plunger RC100NKB1
- ◆ Indicated item included in and available as packs of 10 units in Wear Band Kit Plunger RC100NKB2
- * Indicated item included in and available as packs of 10 units in Wear Band Kit Stop Ring RC100NKB3
- ★ Indicated item included in and available as packs of 10 units in Wiper Kit RC100NKW

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Kits only available in America

(1)Viton® seals are available in the RC100NK0V seal kit. Viton® equipped coupler CR400V can also be ordered separately for a complete conversion.



| Item nr. | Torque/ remark | | |
|----------|--|--|--|
| 5, 20 | Secure with Loctite 222 and torque to 70-90 in-lbs [7.9-10.2 Nm] | | |
| 9 | Torque to 15-25 ft-lbs [20-34 Nm] | | |
| 13, 14 | Torque to 90-110 in-lbs [10.2-12.4 Nm] | | |
| 17 | Torque to 40-60 ft-lbs [54-81 Nm] | | |
| 17 | Use Loctite 545 or Teflon Tape | | |



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