

Splicing Solutions

Everything you need to keep your presses moving

From splittable flying splice tapes and double-coated tapes to adhesive transfer tapes and tapes for “V” and “W” patterns, we carry a wide selection of products for all your splicing needs. For a full listing of our products and sizes, go to 3M.com/commercialprint.

Product	Description	Thickness	Width	Length	Case Qty.	Stock #	UPC
Splittable Flying Splice Tapes – Straight across flying splice tape							
R5348	Use with light- to medium-weight papers running through medium-temperature ovens. Repulpable. 20-60+ lb*; up to 350° F web temperature**	2.5 mil† (0.06 mm)	<u>37.5 m</u> 50 m 50 m	<u>33 m</u> 33 m 50 m	<u>24 rolls</u> 24 rolls 24 rolls	<u>70-0067-0660-3</u> <u>70-0067-0661-1</u> <u>70-0067-1206-4</u>	<u>00-051111-92023-7</u> <u>00-051111-92024-4</u> <u>00-051111-92607-9</u>
R7359	Use with light- to heavy-weight papers running at high speeds and high temperatures. Repulpable. 30-80+ lb*; up to 400° F web temperature**	4.4 mil† (0.11 mm)	<u>37.5 m</u> 50 m	<u>50 m</u> 50 m	<u>24 rolls</u> 24 rolls	<u>70-0067-5091-6</u> <u>70-0067-4670-8</u>	<u>00-051115-71102-2</u> <u>00-051115-68716-7</u>
R7369	Use with light- to heavy-weight papers on wide web rolls running at high speeds and high temperatures to help compensate for roll profile variations. Repulpable. 30+ lb*; up to 400° F web temperature**	4.4 mil† (0.11 mm)	<u>37.5 m</u> 50 mm	<u>50 m</u> 50 m	<u>24 rolls</u> 16 rolls	<u>70-0067-5092-4</u> <u>70-0067-4600-5</u>	<u>00-051115-71103-9</u> <u>00-051115-64809-0</u>
9990N	Designed to activate dumping mechanism for sensors using an inductive sensor without requiring a separate sensor tab	3.5 mil† (0.09 mm)	<u>37.5 mm</u> 50 mm	<u>33 m</u> 33 m	<u>12 rolls</u> 8 rolls	<u>YP-2080-4126-6</u> <u>YP-2080-4123-3</u>	<u>00-051111-08066-5</u> <u>00-051111-08067-2</u>

* Depending on paper grade ** Depending on web speed and tension

† Reported tape thickness is the estimated caliper of the splice as it passes through coating and printing operations

“V” and “W” Pattern Splicing Tapes							
913	Double-coated flying paster tape with high initial web grab and excellent shear strength; resists heat up to 350° F on most papers; repulpable	3.0 mil (0.08 mm)	<u>12 mm</u> 18 mm 24 mm	<u>33 m</u> 33 m 33 m	<u>72 rolls</u> 48 rolls 36 rolls	<u>70-0003-5065-5</u> <u>70-0003-5078-8</u> <u>70-0003-5079-6</u>	<u>00-051131-17510-5</u> <u>00-051131-17523-5</u> <u>00-051131-17524-2</u>
9030	Lightweight double-coated nose tab; precut for easier, faster setup; holds even when temperature and humidity undergo drastic changes; repulpable	3.0 mil (0.08 mm)	<u>0.94 in</u> 2.5 in	<u>3.0 in</u> 3.0 in	<u>5,000 tabs</u> 5,000 tabs	<u>70-0063-1035-6</u> <u>70-0061-2722-2</u>	<u>00-021200-48994-5</u> <u>00-021200-85757-7</u>

Product	Description	Thickness	Width	Length	Case Qty.	Stock #	UPC
Double-Coated Tapes – Use as a cover tape for extra protection in critical splicing applications							
9420	Features a polyester carrier; for use with difficult-to-stick-to films; offers low temperature performance (up to 180° F*); red	4.0 mil (0.10 mm)	1.0 in 2.0 in	36 yd 36 yd	36 rolls 24 rolls	70-0060-6236-1 70-0060-6238-7	00-021200-16055-4 00-021200-16057-8
9737R	Features a hand-tearable film carrier and a tacky adhesive with moderate-temperature performance (up to 300° F*); red	3.5 mil (0.09 mm)	19 mm 24 mm 36 mm 48 mm	55 m 55 m 55 m 55 m	64 rolls 48 rolls 32 rolls 24 rolls	70-0064-5023-6 70-0064-3491-7 70-0064-3492-5 70-0064-3493-3	00-051115-32111-5 00-051115-31466-7 00-051115-31467-4 00-051115-31468-1
9738R	Features an easily tearable tissue carrier and a tacky adhesive with moderate-temperature performance (up to 300° F*); red	4.3 mil (0.11 mm)	19 mm 24 mm 36 mm 48 mm	55 m 55 m 55 m 55 m	64 rolls 48 rolls 32 rolls 24 rolls	70-0064-5025-1 70-0064-3623-5 70-0064-3624-3 70-0064-3625-0	00-051115-32113-9 00-051115-31658-6 00-051115-31659-3 00-051115-31660-9
9740	Features a hand-tearable film carrier with excellent high-temperature performance (up to 425° F*); clear	3.5 mil (0.09 mm)	19 mm 24 mm 36 mm 48 mm	55 m 55 m 55 m 55 m	64 rolls 48 rolls 32 rolls 24 rolls	70-0063-6164-9 70-0064-3626-8 70-0064-3627-6 70-0064-3628-4	00-051111-18611-4 00-051115-31661-6 00-051115-31662-3 00-051115-31663-0
9741R	Features a film carrier with a thick, very aggressive adhesive for low energy and difficult-to-splice substrates with low- to moderate-temperature performance (up to 200° F*); red	6.5 mil (0.17 mm)	48 mm	55 m	24 rolls	70-0066-5455-5	00-051111-07359-9
469	Features an easily hand-tearable tissue carrier with a high tack and high-temperature performance adhesive (up to 450° F*); light red	5.5 mil (0.14 mm)	0.5 in 1.0 in 1.5 in 2.0 in	60 yd 60 yd 60 yd 60 yd	72 rolls 36 rolls 24 rolls 16 rolls	70-0062-3079-4 70-0062-3082-8 70-0062-3083-6 70-0062-3084-4	00-021200-38394-6 00-021200-38391-5 00-021200-38390-8 00-021200-38389-2

Adhesive Transfer Tapes – Use for extra protection in critical splicing applications that require low profiles							
9464	Offers low- to moderate-temperature performance (up to 250° F*); pink	2.0 mil (0.05 mm)	1.0 in	60 yd	36 rolls	70-0061-6354-0	00-021200-23948-9
9497	Offers moderate- to high-temperature performance (up to 350° F*); pink	2.0 mil (0.05 mm)	2.0 in	60 yd	24 rolls	70-0060-5548-0	00-021200-14427-1
9498	Offers low- to moderate-temperature performance (up to 250° F*); clear	2.0 mil (0.05 mm)	0.75 in 1.0 in 1.5 in 2.0 in	120 yd 120 yd 120 yd 120 yd	48 rolls 36 rolls 24 rolls 24 rolls	70-0061-2190-2 70-0061-2191-0 70-0061-2192-8 70-0061-2193-6	00-021200-84097-5 00-021200-84098-2 00-021200-84099-9 00-021200-84100-2
9499	Offers moderate- to high-temperature performance (up to 350° F*); clear	2.0 mil (0.05 mm)	1.5 in 2.0 in	60 yd 60 yd	24 rolls 24 rolls	70-0060-8970-3 70-0060-8971-1	00-021200-67152-4 00-021200-67153-1
465	Offers high tack and excellent adhesion to most paper stocks. Good low-temperature performance and peel strength on many surfaces; clear	2.0 mil (0.05 mm)	0.5 in 0.75 in 1.0 in 1.5 in 2.0 in	60 yd 60 yd 60 yd 60 yd 60 yd	72 rolls 48 rolls 36 rolls 24 rolls 24 rolls	70-0024-7410-7 70-0024-7411-5 70-0024-7413-1 70-0024-7415-6 70-0060-2070-8	00-021200-03335-3 00-021200-03336-0 00-021200-03337-7 00-021200-03338-4 00-021200-04299-7

* Depending on substrate, web tension and exposure

To learn more about 3M splicing products, contact your local sales representative or visit 3M.com/commercialprint.



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